



P.A. - S.p.A. - EQUIPAGGIAMENTI TECNICI DEL LAVAGGIO

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RB 65 On – Off version - wash gun for food industry - 24 bar – 2.4 MPa

Technical manual : **E 124**

Guns suitable for use up to 24 bar – 2.4 MPa rated pressure pumps.
 No fluid passage upon trigger release.

DN15



- **30.6450.00** RB65 G1/2 F
- **30.6453.00** RB65 w/SWIVEL G1/2 F

- Low pressure spray gun with possibility to fit lances
- Covered by semi-housings of non-stainable shockproof plastic, entirely sealed and with 3 rubber protective rings.
- Plastic trigger protected by hand guard.
- Minimum fatigue for trigger opening and use.
- Internal structure in brass and Sst
- Ergonomic construction
- On request, inlet swivel connection.

TECHNICAL SPECIFICATIONS

P/N	RATED PRESSURE bar - MPa	MAX FLOW RATE L/min	(1) MAX TEMPERATURE	INLET	OUTLET	WEIGHT gr
30.6450.00	24 – 2.4	100	90	G1/2 F	G1/2 F	-
30.6453.00	24 – 2.4	100	90	G1/2 F	G1/2 F	-

(1) The gun has been designed for continuous use, at a water temperature of 60°C (140°F). It can resist at the max temperature of 90°C (195°F) for short periods only, as, when the gun shuts off, the heater continues to transmit the heat to the water, thus increasing both temperature and pressure up to high, dangerous values.

Using the gun at a water temperature higher than 60°C involves for the operator the use of adequate safety devices, such as gloves, glasses, etc.

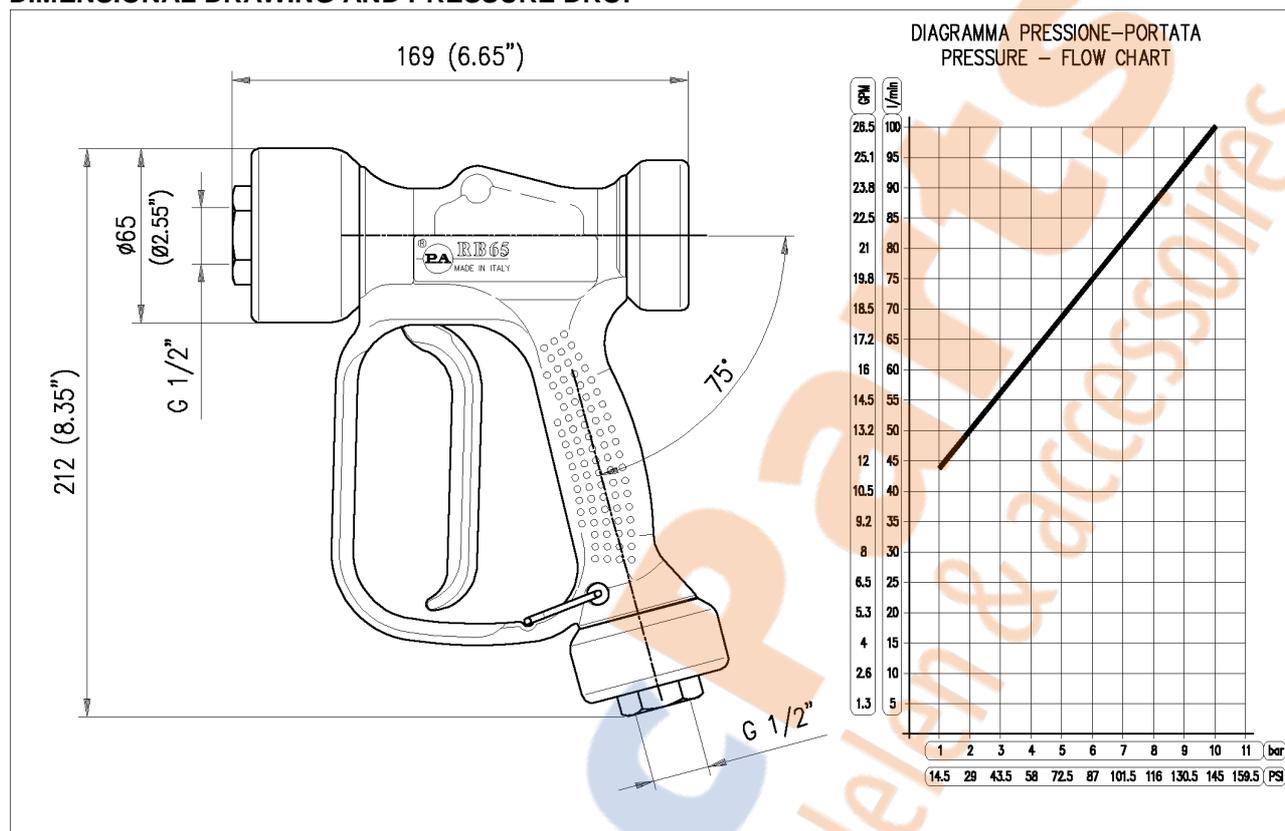
Instruction manual, maintenance, installation, spare parts.

For a correct utilization, follow the directions of this manual

Re-print them on the Use and Maintenance booklet of the machine.

n. 12.9124.00

DIMENSIONAL DRAWING AND PRESSURE DROP



INSTRUCTIONS

This product is to be utilized with clean fresh water, even slightly additivated with normal detergents. For use involving different or corrosive liquids, contact the PA Technical department. Appropriate filtration should be installed when using unclean liquids. Choose the gun in line with the data of nominal running (system rated pressure, max flow and max temperature). In any case, the pressure of the machine should not exceed the permissible pressure rate imprinted on the gun.

INSTALLATION

This gun was designed to operate with **hot water** (in compliance with the technical specs). Provide the plant generating **hot water** with an equipment limiting the incidental increase of the fluid temperature.

Always fit a safety valve to protect the delivery conduct when the latter is under pressure.

Choose a suitable nozzle and adjust the valve mounted in the front of the gun, thus obtaining a constant supply and avoiding unpleasant pressure spike when closing the system.

If the nozzle wears out, the pressure falls. When you install a new nozzle, adjust the system back to the original pressure.

OPERATIONS

The gun opens and closes a high pressure conduct by means of a piston acting on a seat; the return is controlled by a spring which releases the trigger.

WATER HOSE FEED

By high or very unsteady pressure values on delivery, it is necessary to mount a pressure reducer, both to level the flow rate on delivery and to protect the system components.

PROBLEMS AND SOLUTIONS

PROBLEMS	PROBABLE CAUSES	SOLUTIONS
Leakage from the nozzle	Presence of impurities Gun seat worn out	Clean Replace seat Fit adequate filters and/or check
Leaking seals	Seals worn out	Replace seal
Difficult trigger opening	High pressure inside circuit	Control the bypass valve and adjust if necessary

Read this manual before starting the assembly.

For a correct utilization, follow the directions described in this manual and re-print them on the Use and maintenance manual of the machine.

The present manual is valid for all the guns named **RB65 ON-OFF**.

SPARES

Use original PA spares only in order to get both a correct operation and a long lasting, reliable product.

MAINTENANCE

Maintenance has to be carried out by **Specialized Technicians**.

STANDARD: every 400 working hours (circa 10,000 cycles), check and lubricate the seals with water resistant grease.

SPECIAL: every 800 working hours(circa 20,000 cycles), check the wear of the seals and internal parts and if necessary, replace with original PA parts, taking care during installation to lubricate with water resistant grease.

CAUTION: re-assemble the gun restoring the original conditions.

The manufacturer is not to be considered responsible for damage as a result from incorrect fitting and maintenance.

Technical data, descriptions and illustrations are indicative and liable to modification without notice.

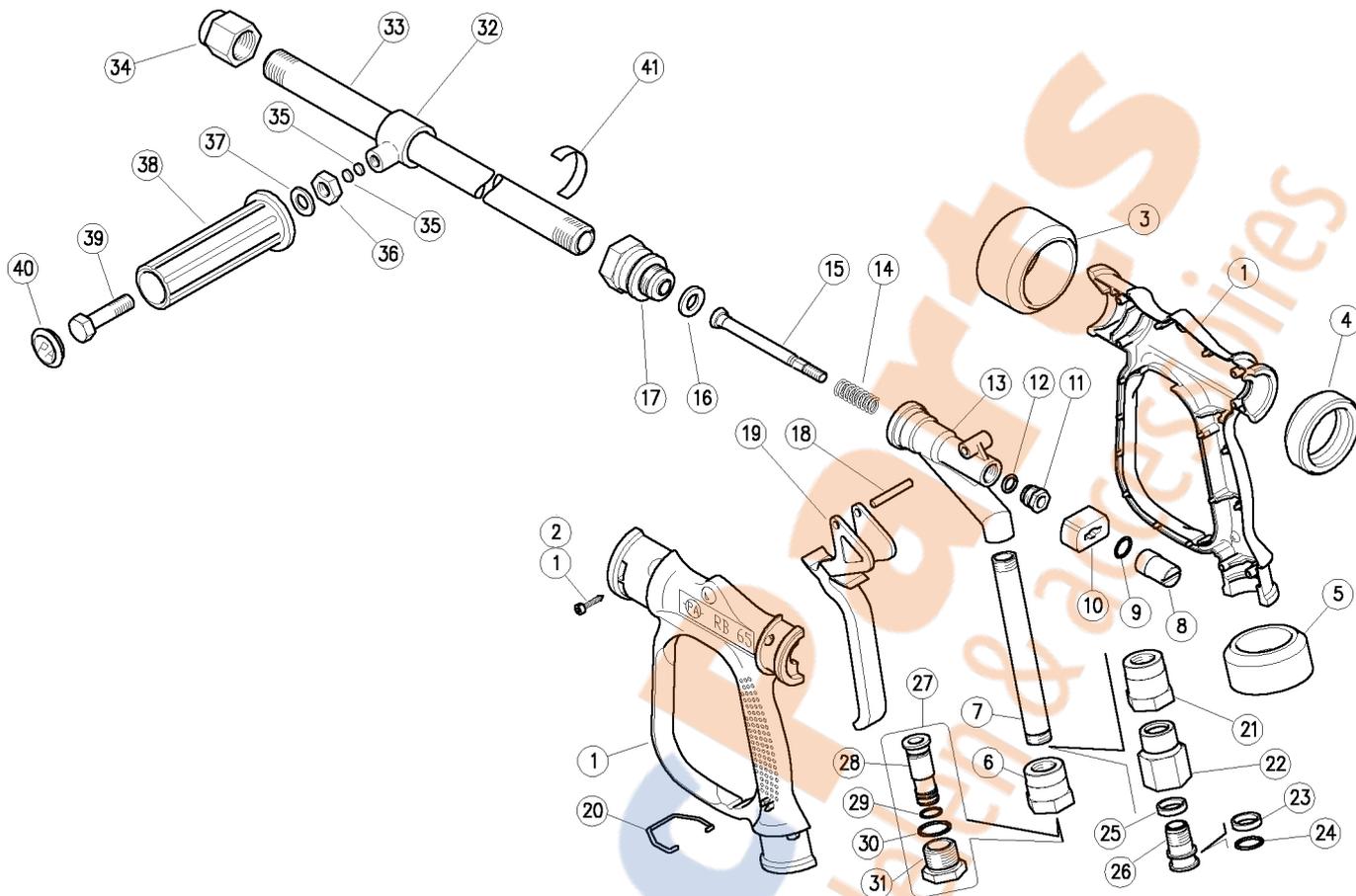


Altec

hogedrukonderdelen & accessoires

30.6450.00 RB65 sp.gun, on/off, brass 1/2FF -100l/min
 30.6453.00 RB65 sp.gun, on/off, brass+sw5 1/2FF 100

30.6456.40 Lan,sst.RB65 1/2MF Bsp 400mm grip+cpl
 30.6456.80 Lan,sst.RB65 1/2MF Bsp 800mm grip+cpl



Pos.	P/N	Description	Q.ty	K1	K2	K3	K4	Pos.	P/N	Description	Q.ty	K1	K2	K3	K4
1	30.6446.24	Casing-kit -RB65-100L +screws, Sst.	1					1	30.6427.31	Coupl. -SW, 1/2F Bsp (1)	1				5
2	16.3075.51	S/tapping screw, DIN7981 3,5x18 mm Sst.	6					10	26.1075.85	Bushing, open 15,5x19x4 mm PTFE (1)	1				5
3	30.6412.84	Front guard ring, TPEs blue	1					5	24	10.3092.10	O-ring, 2x15 mm Vi 70 (1)	1			10
4	30.6413.84	Back guard ring, TPEs blue	1					5	25	26.1074.85	Bushing, 15,5x19x4 mm PTFE (1)	1			5
5	30.6414.84	Lower guard ring, TPEs blue	1					5	26	26.1072.31	Pin, M15x1-19 mm brass (1)	1			10
6	30.6407.31	Coupl., M16x1,5F-1/2F Bsp brass	1					3	27	30.6430.00	Swivel, brass -RB65+13mm h.barb **	1			10
7	30.6409.36	Tube, M16x1,5 FF 130 mm brass	1					5	28	30.6431.31	13mm hose barb, brass	1			3
8	30.6418.31	Regulating pin, M7	1					5	29	10.3060.00	O-ring, 1,78x12,42 mm	1			10
9	10.3091.10	O-ring, 2x14 mm Vi 70	1	.	.			10	30	10.3092.90	O-ring, 2x19 mm	1			10
10	30.6443.84	Sliding block, PA red	1					5	31	30.6432.31	Coupl. -SW, 1/2M Bsp brass	1			3
11	30.6417.31	Plug, M14x1 M brass	1					5	32	30.5017.35	Tube fastener, 1/2" Bsp (2)	1			5
12	10.3170.10	O-ring, 2,62x7,6 mm Vi 70	1	.	.			10	33	30.6447.56	Tube, 1/2Bsp FF 796 mm Sst. (3)	1			1
13	30.6405.35	Housing -RB65, brass	1					3	33	30.6458.56	Tube, 1/2Bsp FF 398 mm Sst. (2)	1			1
14	30.6454.51	Spring, 2x12,9x40 mm Sst.	1	.	.			5	34	30.6457.31	Nozzle holder, 1/2Bsp FF (2)	1			3
15	30.6452.31	Piston -RB65 on/off, brass	1	.	.			5	35	13.5305.00	Plate, 8x1,5 mm Cu (2)	2			10
16	30.6408.85	Front seal, 11x20,5x3 mm FKM80	1	.	.			10	36	11.4627.00	Hex. nut, M10 (2)	1			10
17	30.6451.31	Front coupl. -RB65 on/off, 1/2F Bsp brs	1					1	37	14.3799.00	Washer, 10x21x2 mm (2)	1			10
18	30.6428.31	Parallel pin, 5x38 mm brass	1					5	38	41.0409.84	Knob, 32x115 mm PP black (2)	1			5
19	30.6444.84	Trigger -RB65, PA red	1					5	39	16.2035.00	Screw, DIN933 M10x35 mm z.pl. (2)	1			10
20	30.6415.51	Trigger retainer, Sst.	1					5	40	41.0411.84	Plug, Knob PP black (2)	1			5
21	30.6426.31	Coupl. -SW, M15x1F-M16x1,5F (1)	1					3	41	15.3814.00	Label "2,4MPa Tubo inox - PA"	1			1

** On request

Kit	P/N	Description	Q.ty
K1	30.6422.24	Seals spares kit -RB65, 3x1pcs.	1
K2	30.6459.24	Repair kit -RB65 on/off, 5x1pcs.	1

(1) 30.6453.00 (2) 30.6456.40 (3) 30.6456.80